

Product For Sale

PRODUCT BOOK

ELECTROLYTIC TIN COATED AND CHROME COATED SHEET

ArcelorMittal USA

Product For Sale

Suggestion to Buyers

We call your attention to the following items which, when shown on your orders, will expedite entry, production and shipment. Specifications beyond stated limitations are subject to inquiry.

| | |
|--------------------------|--|
| UNIT OF QUANTITY | Specify whether ordered quantity is pounds or net tons |
| STEEL | Carbon – Maximum 0.13; Manganese – Maximum 0.60 |
| CUSTOMER APPLICATION | Specify the name of the part, e.g. “locker back,” “cabinet door,” “pail body,” etc. General terms, such as “Cabinets” or “Pails”, do not enable us to establish suitable mill processing and quality control parameters. (Samples of parts are desirable.) |
| COILS | Inside diameter available: (16-1/2 in. – std., 20 in.) Maximum coil weight Maximum outside diameter Welds (number acceptable) or No Welds (no welds subject to price extra.) On no weld orders, minimum coil weight can not be greater than 50% of maximum coil weight |
| METHOD OF PACKING | Eye vertical – paper wrapped on skid Tail end direction-- clockwise or counterclockwise Eye horizontal – paper wrapped |
| METHOD OF TRANSPORTATION | Rail, truck or boat If rail – name of delivering carrier and any restrictions such as maximum car length, etc. If truck – any specific equipment necessary, method of unloading (fork-lift tractor, overhead crane with “C” hook), whether side or rear unloading, etc.; also receiving days and unloading hours |

Product For Sale

Any question you may have concerning this product should be directed to

**ArcelorMittal Weirton
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Weirton, WV 26062
T +1 304 797 2000**

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Product For Sale

Electrolytic Tin Coated Sheet

Options

BASE METAL FINISH

- a. 5C Shot Blast (Matte)
- b. 7C Stone (Bright-- max .020 gauge)
- c. Other – Inquire

SURFACE TREATMENT

- a. CDC (Cathodic Sodium Dichromate)
- b. SDCD (Sodium Dichromate Dip)

OILING

- a. ATBC (Acetyl Tributyl Citrate)

STEEL

- a. Carbon – Maximum 0.13; Manganese – Maximum 0.60
NOTE: Only aluminum Killed Continuous Cast Steels Are Available

QUALITIES

- a. Commercial Steel (CS)
- b. Drawing Steel (DS)

Limitations

Tin Coating Weights

No .05, No. 10, No.15, No. 20, No. 25, No. 50.

| Nominal Thickness (Inches) | Minimum Width (Inches) | Maximum Width (Inches) |
|-------------------------------|------------------------|------------------------|
| .015 to .01999 Incl. (CS, DS) | 29-1/2 | 38 |
| .020 to .02199 Incl. (CS, DS) | 29-1/2 | 36 |
| .022 to .02399 Incl. (CS, DS) | 29-1/2 | 33 |
| .024 to .02600 Incl. (CS, DS) | 29-1/2 | 30-1/2 |

Tolerances

| Thickness Specified Gauge (Inches) | Thickness Tolerance (Inches) |
|--|---|
| .0150 to .020 | +/- .002 |
| .0201 to .030 | +/- .003 |
| Thickness is measured at any point across the width not less than 3/8 inches from a side edge. Restricted tolerances – Inquire. | |
| Width Specified Width (Inches) | Tolerance Over Specified Width No Tolerance Under (Inches) |
| Up to 30 Incl. | 1/8 |
| Over 30 | 3/16 |

Product For Sale

Electrolytic Chrome Coated Sheet

Options

FINISH

- a. 5C (Shot Blast)
- b. 7C (Stone)
- c. Other – Inquire

OILING

- a. BSO (Butyl Stearate)
- b. ATBC - Inquire

STEEL

- a. Carbon – Maximum 0.13; Manganese – Maximum 0.60
NOTE: Only aluminum Killed Continuous Cast Steels Are Available

QUALITIES

- a. Commercial Steel (CS)
- b. Drawing Steel (DS)

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