

Aluminized

USA schedule of price extras

COATING WEIGHT		\$ /cwt				
		Coating weight*				
Min. thickness	Nom. thickness	T1 13	T1 25	T1 40	T1 50	T1 60
≥.0850	≥.087	1.15	1.60	2.05	2.30	2.50
.0750 - .0849	.077 - .0869	1.45	2.05	2.70	3.05	3.40
.0600 - .0749	.062 - .0769	1.50	2.10	2.80	3.15	3.45
.0520 - .0599	.054 - .0619	1.60	2.20	2.95	3.35	3.70
.0440 - .0519	.046 - .0539	1.90	2.65	3.60	4.10	4.60
.0360 - .0439	.037 - .0459	2.40	3.30	4.50	5.10	5.70
.0320 - .0359	.033 - .0369	2.70	3.75	5.10	5.80	6.45
.0280 - .0319	.029 - .0329	3.10	4.30	5.85	6.65	7.45
.0250 - .0279	.026 - .0289	3.55	4.90	6.55	7.40	8.20
.0220 - .0249	.023 - .0259	4.00	5.55	7.45	8.25	9.20
.0200 - .0219	.021 - .0229	4.45	6.15	8.35	9.15	10.20
.0190 - .0199	.020 - .0209	4.90	6.75	9.15	Inquire	Inquire
.0180 - .0189	.019 - .0199	4.95	6.85	9.30	Inquire	Inquire
.0170 - .0179	.018 - .0189	Inquire	Inquire	Inquire	Inquire	Inquire

*Other coating weights available - inquire

THICKNESS AND WIDTH (inches)		\$ /cwt			
		Widths			
Min. thickness	Nom. thickness	24 - <36	36 - <45	45 - <60	60 - 65
.060 - .086	.062 - .0900	Inquire	2.50	Base	1.00
.028 - .0599	.029 - .0619	Inquire	2.50	Base	1.00
.022 - .0279	.023 - .0289	Inquire	3.00	2.50	3.50
.019 - .0219	.020 - .0229	Inquire	5.50	5.00	Inquire
.017 - .0189	.018 - .0199	Inquire	7.00	6.50	Inquire

THICKNESS AND WIDTH (inches)		\$ /cwt			
USIBOR® 1500P		Widths			
Min. thickness		24 - <36	36 - <45	45 - <60	60 - 65
.060 - <.0984*	Inquire	62.50	60.00	62.00	
.036 - <.060*	Inquire	64.50	62.00	64.00	
.028 - <.036*	Inquire	66.00	63.50	65.50	
.0236 - <.028*	Inquire	68.25	67.75	Inquire	

(Bundled price, including coating weight extra)

*USIBOR® - inquire for availability

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GRADE	\$/cwt
A463 Commercial steel type A, B or C	Base
A463 Deep drawing steel (DDS)	2.25
A463 Extra deep drawing steel (EDDS)*	2.75
High strength	
A463 Structural steel grade 33	Inquire
A463 Structural steel grade 37	0.85
A463 Structural steel grade 40	Inquire
A463 HSLA grades	Inquire
Specified hardness (Rb 15 pt. range up to and including 1/4 hard (60 - 75 Rb))	Inquire

*EDDS ≤ 0.020 inches - inquire

SURFACE TREATMENT/FINISH	\$/cwt
Dry**	Inquire
Oil	Base
Prelube	0.60

**Refer to claims policy

TESTING	\$/cwt
Certified chemistry (heat analysis)	Base
Hardness	0.25
Tensile per heat	0.25
Tensile per coil	0.50
Tensile with N value per heat	0.50
Tensile with R&N per heat	0.75
Additional testing	Inquire

GENERAL	\$/cwt
Order quantity <40t per item†	1.25
Restricted thickness tolerance	Inquire
Restricted width tolerance	Inquire
Restricted chemistry	Inquire
Restricted mechanical properties	Inquire
Restricted flatness	Inquire
Inclusion shape control	Inquire
PIW 200 - 399	1.00
PIW <200	2.00

†An item is considered one size, grade, destination and delivery date

General pricing notes

USA Hot-dip galvanized, galvanized, electrogalvanized, aluminized & galvalume

1. All prices are in US Dollars per 100 pounds (\$/cwt), FOB producing mill or processor, with no freight equalization.
2. All prices are in effect at time of acknowledgement.
3. All prices are subject to change without notice.
4. Ordered max coil weights (PIW's) must match ordered quantities & mode of transportation.
5. Inquire all initial orders to determine mill acceptance.
 - a. Not all thickness/width/grade combinations are available at each production facility.
 - b. Not all processing is available at every facility.
 - c. Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
 - d. Certain grades will be subject to heat or tundish lot quantities which may vary by facility.
 - e. The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
 - f. Extras include test report where required by specification designation.
 - g. Coil weight extras and non-standard packaging extras will apply.
6. Mills work to latest agreed to specification revisions.
7. Product offered on 24 inch ID only. Galvalume available on 20 inch ID or 24 inch ID.
8. The customer's end use and exposure should be included on all purchase orders. If no end use or exposure are given, the mill will default to "miscellaneous" as unexposed application.

General order guidelines

USA Light flat rolled and tin mill products

COIL WEIGHT

A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or required maximum coil weight which is negotiated between buyer and seller on the basis of mill normal coil weight production practice. Orders will not be accepted for a minimum coil weight or exact weight coils.

Light weight coils accruing from production will be shipped up to 20% of the ordered item weight. A light weight coil is any coil between 50% and 75% of the specified or required maximum coil weight.

PERMISSIBLE VARIATION FROM ORDERED QUANTITY

120,000 lbs. and over 5% over or 5% under

Under 120,000 lbs. to 25,000 lbs.
$$\frac{\text{Order quantity}}{\text{Max coil weight}} = \text{number of coils}$$

Order is complete when number of coils are supplied and fall within coil weight variance.