Tin Mill Products

ArcelorMittal

USA Schedule of Price Extras

Products Offered
Black Plate - As Rolled, Single & Double Reduced
Electrolytic Chromium Coated Steel, Single & Double Reduced
Electrolytic Tin Plate, Single & Double Reduced

Coil Weight	$/Base Box
12,000 lbs. and over	Base
Under 12,000 lbs. to 6,000 lbs.	1.65

Quantity	$/Base Box
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs.	1.25

Quality	$/Base Box
Earing Hazard	0.65
Type K or J Plate	2.40
DRD (Draw/Redraw)*	1.95
Special Chemistry Requirements	2.75
Clean Steel Practice	2.75

* When height of can exceeds diameter

Temper	$/Base Box
BA T1	1.05

Base Weight Single & Double Reduced			
	$/Base Box		$/Base Box
55 *	Base	88	13.20
57 *	0.80	90	14.00
58 *	1.20	93	15.20
60 *	2.00	95	16.00
63 *	3.20	98	17.20
65 *	4.00	100	18.00
66 *	4.40	103	19.20
68 *	5.20	105	20.00
70	6.00	107	20.80
71	6.40	110 **	22.00
73	7.20	112 **	22.80
75	8.00	115 **	24.00
78	9.20	118 **	25.20
80	10.00	123 **	27.20
82	10.80	126 **	28.40
83	11.20	128 **	29.20
85	12.00	135 **	32.00

* Double Reduced only

** Single Reduced only

Intermediate Base Weight Inquire

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Coating Weight

	$/Base Box		$/Base Box
10 *	1.06	20/10 *	1.70
15 *	1.70	20/15 *	1.92
20	2.33	50/10 *	4.11
25	3.25	50/20	4.97
50	7.68	50/25	5.41
75	12.33	75/20	7.21
100	17.18	75/50	10.30
Chromium Coated			0.53

* Tin coatings less than No. 20, specified as reflowed, should not be used where appearance or aesthetics are critical.

Special Processing

	$/Base Box
Close Slit (-0 +1/16”)	0.55
Ultra Close Slit (-0 +1/32”)	1.05
Restricted Side Trim Tolerances	1.05

Packaging

	As Below
Coil Cores ($ per coil)	15.85
Coil I.D. > 16.5” ($ per base box)	1.75

Coating Notes

Tin coating weights less than No. 25 are intended for non-soldered applications and do not carry or imply any guarantee of solderability.

Tin coating wrap-around is an inherent condition of the plating process where tin coating at or near the strip edge is significantly greater than the specified nominal coating. This condition is most prominent on the light side of differentially coated material. For removal of wrap-around condition, inquire.

Other tin coating weights subject to inquiry.

Coil Width

	$/Base Box
≥ 33.5	Base
30.50 - 33.499	1.10
29.00 - 30.499	2.92
Other	Inquire

General

	$/Base Box
No Welds	0.65
Testing or Certification	0.65
Special Finish	2.80
Tension Leveling	0.75

General Pricing Notes

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USA Tin Mill Products

1. All prices are in US Dollars per Base Box, FOB producing mill, with no freight equalization.

2. All prices are in effect at time of shipment.

3. All prices are subject to change without notice.

4. Ordered max coil weights must match ordered quantities & mode of transportation.

5. Inquire all initial orders to determine mill acceptance.

- **a.** Not all thickness/width/grade combinations may be available.
- **b.** Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
- **c.** Certain grades will be subject to heat or tundish lot quantities.
- **d.** The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
- **e.** Extras include test report where required by specification designation.
- **f.** Coil weight extras and non-standard packaging extras will apply.

6. Coils are supplied with cut edge only.

7. Mill works to latest agreed to specification revisions.

8. Standard coil ID is 16.5”.

Electrolytic Tin Coated & Chrome Coated Sheet

ArcelorMittal

USA Schedule of Price Extras

Products Offered
Electrolytic Tin Coated Sheet
Electrolytic Chrome Coated Sheet

Thickness and Width (inches)			$/cwt
	Widths		
Nom. Thickness	28.0 - <30.5	30.5 - <33.5	≥ 33.5
.0284 - .0300	2.50	2.00	1.75
.0251 - .0283	3.00	2.50	2.25
.0225 - .0250	3.50	3.00	2.50
.0195 - .0224	4.00	3.50	3.25
.0172 - .0194	4.75	4.25	4.00
.0150 - .0171	6.00	5.00	4.50

Coil Weight	$/cwt
12,000 lbs. and over	Base
Under 12,000 lbs. to 6,000 lbs.	2.00

Quantity	$/cwt
80,000 lbs. and over	Base
Under 80,000 lbs. to 40,000 lbs.	1.25

Clean Steel Practice	2.75
Commercial Steel (CS)	Base
Drawing Steel (DS)	0.60
DDS	1.50
Structural Steel	0.75

Coating Weight Extras	$/cwt
10 *	0.77
20	1.52
25	1.96
50	6.03
75 *	8.14
100 *	10.24
Chromium Coated	0.40

* If these coatings are specified as reflowed, they should not be used where appearance or aesthetics are critical.

General	$/cwt
No Welds	0.55
Testing or Certification	0.55
Restricted Thickness Tolerance	Inquire
Coil I.D. > 16.5”	1.75

General Pricing Notes

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USA Electrolytic Tin Coated & Chrome Coated Sheet

1. All prices are in US Dollars per 100 pounds ($/cwt), FOB producing mill, with no freight equalization.

2. All prices are in effect at time of shipment.

3. All prices are subject to change without notice.

4. Ordered max coil weights must match ordered quantities & mode of transportation.

5. Inquire all initial orders to determine mill acceptance.

- **a.** Not all thickness/width/grade combinations may be available.
- **b.** Non-standard chemistries must be inquired and may result in additional charges and minimum quantities.
- **c.** Certain grades will be subject to heat or tundish lot quantities.
- **d.** The minimum order quantity on all standard grades is 40 tons per item (unless an exception is stated elsewhere in these notes). An item is considered one size, grade, destination and delivery date.
- **e.** Extras include test report where required by specification designation.
- **f.** Coil weight extras and non-standard packaging extras will apply.

6. Mill works to latest agreed to specification revisions.

7. Standard coil ID is 16.5”.

COIL WEIGHT

A full weight coil, with or without welds, is any coil weighing more than 75% of the specified or required maximum coil weight which is negotiated between buyer and seller on the basis of mill normal coil weight production practice. Orders will not be accepted for a minimum coil weight or exact weight coils.

Light weight coils accruing from production will be shipped up to 20% of the ordered item weight. A light weight coil is any coil between 50% and 75% of the specified or required maximum coil weight.

PERMISSIBLE VARIATION FROM ORDERED QUANTITY

120,000 lbs. and over	5% over or 5% under
Under 120,000 lbs. to 80,000 lbs.	10% over or 5% under
Under 80,000 lbs. to 25,000 lbs.	15% over or 10% under