



ArcelorMittal

ArcelorMittal USA

Leading supplier of safe, sustainable steel



Who we are

ArcelorMittal operates 13 sites in the United States producing light flat-rolled and plate products.

Guided by a philosophy to produce safe, sustainable steel, ArcelorMittal USA is a leading supplier of quality steel products in major North American markets. We employ more than 20,000 people at 26 operations across the United States.

ArcelorMittal USA's flat operations produce hot-rolled coil, cold-rolled coil, zinc and aluminum coated steel products, tin plate and heavy plate. These products are sold to steel-consuming industries such as appliance, automotive, construction, heavy machinery, packaging, and pipe and tube. There are currently 13 ArcelorMittal sites producing flat products across the United States.

ArcelorMittal USA benefits from the global presence and position of parent company, ArcelorMittal, the world's leading steel and mining company. Ranked among the world leaders in steel for research and development (R&D), we are committed to sustaining our leadership position well into the future. In the United States, we operate a global R&D center in East Chicago, Ind., employing approximately 200 people devoted to developing new solutions and products.

Unparalleled assets bring value to customers

Product diversity

A broad range of commodity, specialty and value added products

Broad geographic footprint

Industrial presence throughout the Midwest, along the East Coast and in the Southeast to serve valued customers

R&D expertise

Leading R&D and product development capability in the United States and across the globe allows us to rapidly launch new products and respond to customer needs

Attractive customer base

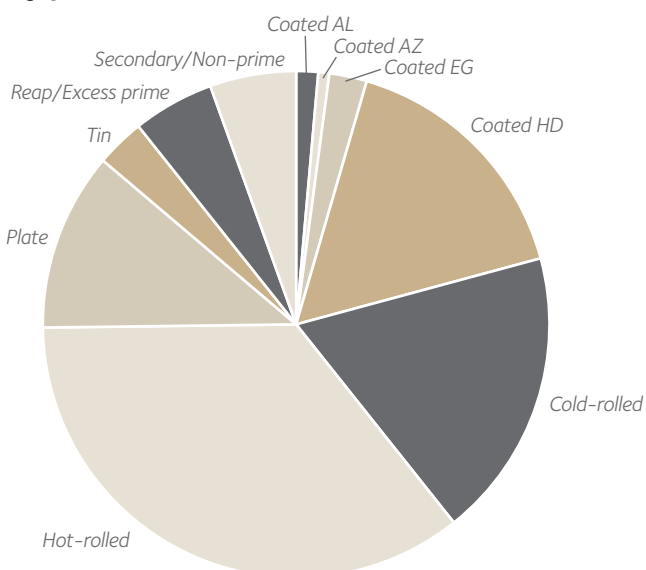
An expansive customer base in appliance, automotive, construction, distribution, energy, packaging and general industry markets

Global company

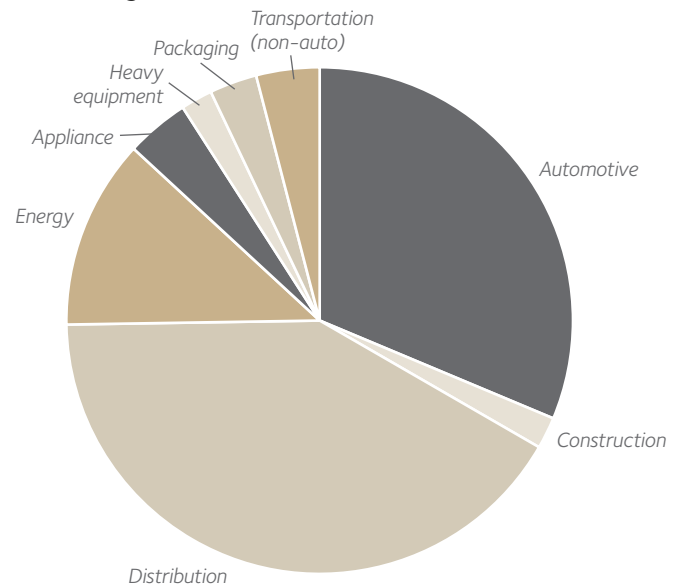
Worldwide reach toward global customers with production facilities in all key markets

ArcelorMittal USA flat product portfolio

By product



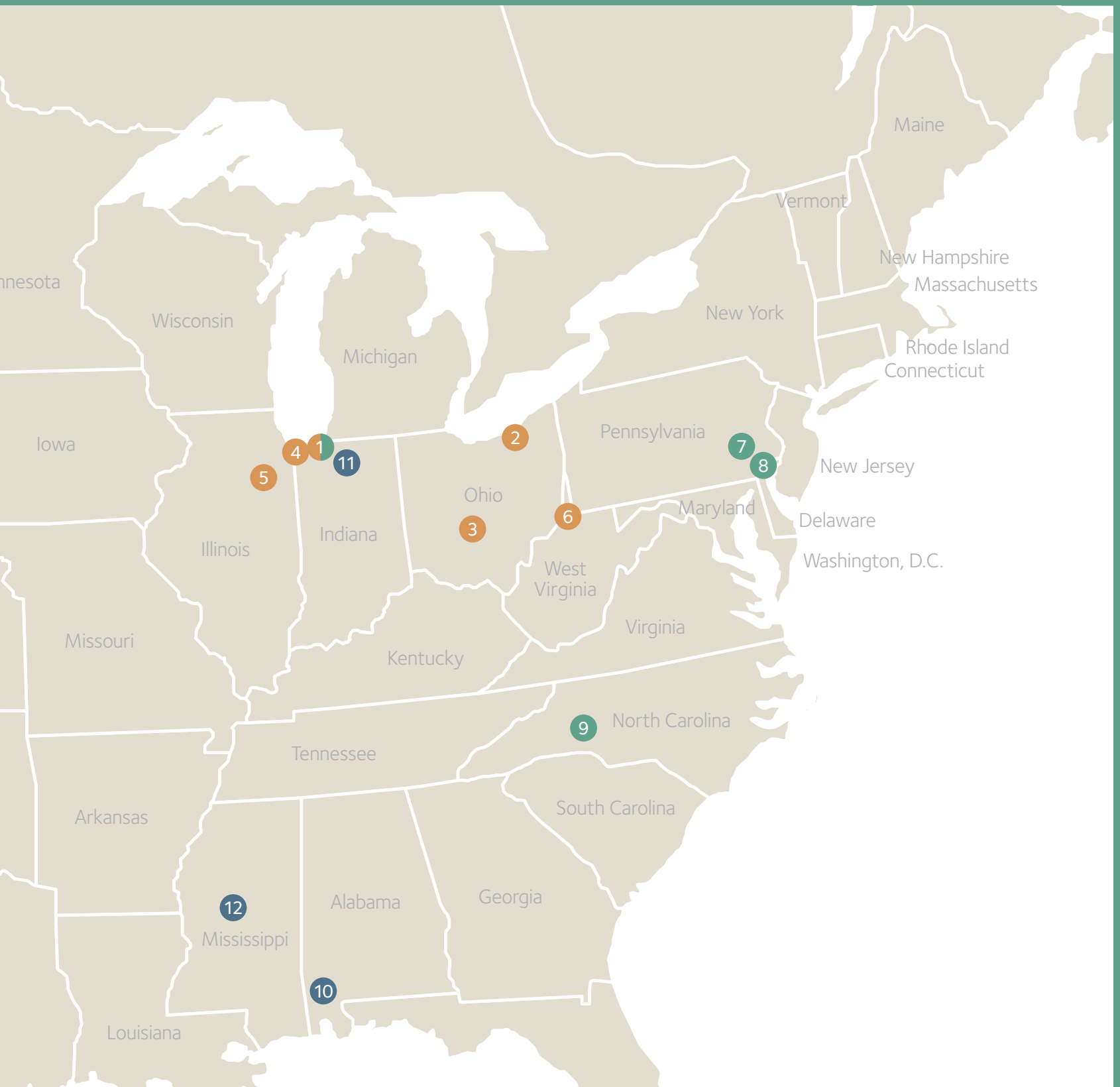
By market segment



Based on 2013 data.

ArcelorMittal flat carbon operations in the United States

Map #	Name	City, State	Product	Market(s) served	Production facilities
Light flat-rolled					
1	ArcelorMittal Burns Harbor	Burns Harbor, Ind.	Hot-rolled Cold-rolled Hot-dip galvanized sheet	Automotive Construction Converters Energy Distribution Heavy equipment Pipe and tube	Two coke oven batteries Two blast furnaces – C and D Sinter plant Three basic oxygen furnaces Two two-strand continuous casters 80" hot strip mill Two continuous pickle lines Five-stand tandem cold mill Batch anneal Continuous anneal line 80" temper mill 80" hot-dip coating line, galvanize and galvanneal In-line temper mill and tension leveler
2	ArcelorMittal Cleveland	Cleveland, Ohio	Semi-finished slabs Hot-rolled Cold-rolled Hot-dip galvanized sheet	Automotive Converters Distribution Tubular	Two blast furnaces – C5 and C6 No. 1 steel producing: two basic oxygen furnaces, one two-strand continuous caster No. 2 steel producing: two basic oxygen furnaces, one two-strand continuous caster 84" hot strip mill One pickle line One five-stand cold roll reduction mill (tandem mill) Batch anneal line One temper mill One hot-dip coating line (galvanize and galvanneal)
3	ArcelorMittal Columbus	Columbus, Ohio	Hot-dip galvanized sheet	Automotive Distribution	72" hot-dip coating line Galvanneal furnace In-line temper mill Two rewind lines
4	ArcelorMittal Indiana Harbor	East Chicago, Ind.	Hot-rolled sheet Aluminized sheet Cold-rolled sheet Hot-dip galvanized sheet	Appliance Automotive Contractor applications Distribution Strip converters Tubular	Five blast furnaces – 3, 4, and 7 active, 5 and 6 idled Two sinter plants – 1 active, 1 idled Three basic oxygen furnaces Ladle metallurgy facilities and vacuum degassing Five continuous casting machines Slab dimensioning facility 80" and 84" hot strip mills Pickle lines Five-stand tandem mills Batch anneal Continuous anneal line Temper mills Two hot-dip galvanizing lines Aluminizing line Tandem mills
5	ArcelorMittal Riverdale	Riverdale, Ill.	Hot-rolled sheet	Distribution Strip converter	Basic oxygen furnace Compact strip production facility: ladle metallurgy facility, continuous thin slab caster, tunnel furnace, hot strip mill
6	ArcelorMittal Weirton	Weirton, W.Va.	Tin plate Cold-rolled sheet	Distribution Packaging	Tandem mill Batch anneal Continuous anneal lines Temper mills Electro-tin plating lines Side trimmers
Plate					
1	ArcelorMittal Burns Harbor Plate	Burns Harbor and Gary, Ind.	Plate	Construction Distribution Energy Heavy equipment Infrastructure Military Railcar Shipbuilding Transportation	Burns Harbor: 160" plate mill 110" plate mill Heat treat and leveling facility Quench and temper Normalizing Gary: 160" plate mill Walking beam normalizing furnace Temper Plate quench
7	ArcelorMittal Coatesville	Coatesville, Pa.	Steel plate: carbon, high-strength low-alloy (HSLA), commercial alloy, military alloy, clad and flame-cut products	Aircraft and aerospace Construction Energy Heavy equipment Military Mold and tool Shipbuilding	Electric arc furnace Bottom poured ingot Slab caster Two plate mills Heat treat facilities Quench and temper Flame-cut shape facilities
8	ArcelorMittal Conshohocken	Conshohocken, Pa.	Coiled plate Discrete plate	Construction Energy Distribution Heavy equipment Military Mold and tool Railcar	110" Steckel mill Quench and temper Anneal line Normalizing Cut-to-length, leveler
9	ArcelorMittal Piedmont	Newton, N.C.	Plasma-cut plate products into blanks	Automotive Heavy equipment	CNC plasma and oxy fuel cutting machines



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Joint venture					
10	AM/NS Calvert*	Calvert, Ala.	Hot-rolled Hot-rolled pickled and oiled Cold-rolled sheet Advanced coated products	Appliance/HVAC Automotive Construction Distribution Pipe and tube	Hot strip mill: 0.059" to 1" thickness, seven-stand CVC plus finishing mill, laminar cooling Stand-alone continuous pickle line: laser welder, tension leveler Tandem cold mill with pickle line: laser welder, tension leveler, five-stand CVC plus tandem mill Three hot-dip galvanizing lines: multiple coating pots, radiant tube atmosphere furnace, rapid cooling, tension leveler Continuous anneal line: radiant tube atmosphere furnace, fast rapid jet cooling
11	I/N Kote*	New Carlisle, Ind.	Hot-dip galvanized and galvanized Electrogalvanized coil	Automotive	Hot-dip galvanizing line Electrogalvanizing line
11	I/N Tek*	New Carlisle, Ind.	Cold-rolled sheet Annealed sheet	Appliance Automotive Distribution	Continuous Descale Cold Mill (CDCM): continuous pickle line, tandem mill Continuous Annealing Process Line (CAPL): anneal line, temper mill, inspections
12	Double G Coatings**	Jackson, Miss.	Hot-dip galvanized sheet Galvalume sheet steel	Construction	Continuous hot-dip dual galvanizing line Galvalume line Recoil line

* Joint venture between ArcelorMittal and Nippon Steel & Sumitomo Metal Corporation

** Joint venture between ArcelorMittal and U.S. Steel

An unparalleled supplier across varied markets



Appliance

ArcelorMittal USA produces specific grades of flat steel products for use in a wide variety of appliances, including ovens and refrigerators produced by major domestic appliance manufacturers. Our project teams work with each customer to understand their product needs, ensure consistency in quality and provide technical and logistical support.



Automotive

Our commercially available product offerings, coupled with emerging and longer-term breakthrough steels, provide body-in-white weight reduction solutions that will help automakers achieve 54.5 mpg by 2025, at a lower cost – and with lower total life cycle CO₂ emissions – than competing materials. ArcelorMittal's extensive

product offering includes a MartInsite® line, with tensile strengths ranging from 900 MPa to 1700 MPa, which helps today's automakers shed weight from simpler shapes that can be manufactured by roll forming. Usibor®, a press hardened steel grade, supports weight reduction in more advanced shapes that require higher tensile strength. In addition, S-in motion offers weight reduction solutions for 43 key vehicle parts for the front, side and rear body structure plus additional solutions for hang-on doors, chassis and exhaust parts.



Construction/Infrastructure

The strength, versatility, recyclability and attractive appearance of steel make it the material of choice for both residential and commercial structures. ArcelorMittal USA provides a variety of flat sheet products for the construction industry including hot-dip galvanized, galvanized, Galvalume™ and electro-galvanized to support critical applications

including roofs, siding, decking, garage doors and HVAC. Our plate mills are the nation's leading suppliers to the bridge, highway and heavy building construction fabrication industry, providing a range of products that include new high performance steel (HPS) grades used in the most critical bridge designs, and corrosion resistant Duracorr® found in some of the industry's most challenging environments. ArcelorMittal USA provides customers with access to our component testing facility, corrosion and paint labs, and advanced engineering support.



Distribution

A significant portion of our sales are to intermediate processors and steel service centers. These processors and steel service centers act as intermediaries between steel producers and various end-user manufacturers that require further processing or inventory programs. The additional services performed by steel service centers and processors

include pickling, cutting to length, slitting to size, leveling, blanking, shape correcting, edge rolling, shearing and stamping.



Energy

ArcelorMittal USA supplies the energy sector with a range of high-performance steel products and services across the globe. Built on a long history of making steel for the energy industry, as well as strong relationships with energy customers, our unique catalogue of products makes us a market leader in one of the most demanding markets for steel.

Our products are used in a wide variety of industries, including oil and gas exploration and production, transport, refining and storage. We also serve the thermal, renewable and nuclear energy industries.



Heavy equipment

ArcelorMittal USA offers a broad range of steel plate and hot-rolled sheet steel specifications and sizes to serve virtually any heavy equipment application. We produce light and heavy thickness hot-rolled sheet steel coils for mild carbon, structural and high-strength low-alloy (HSLA) grades per ASTM A1011 and ASTM A1018. Grades

exhibiting minimum yield strength up to 100 KSI are available for sheet steel applications. Heat treated alloy plate grades are available with minimum yield strength up to 160 KSI as well as for conversion to plate specification grades. ArcelorMittal offers a family of premium abrasion-resistant plate steel grades called HARDWEAR™ which has significant brand recognition in the domestic heavy equipment and mining markets.



Packaging

ArcelorMittal USA has been at the forefront of the steel for packaging market for many years. We operate a premier tin production facility in Weirton, WV which is the single largest facility in the USA producing tin mill products including single and double reduced tin plate, chrome plate tin-free steel (TFS) and black plate used in the production

of food cans, aerosol cans, paint cans, automotive and truck oil filters, decorative tins and other miscellaneous applications.



Transportation

ArcelorMittal USA supports the need for greater investment in our nation's logistics requirements, including non-auto transit and seaways. From shipbuilding and passenger rail to military vehicles and tank cars, we provide safe, sustainable steel for a range of industries within the transport sector.

Recent recognition and certifications

ArcelorMittal USA

Achieving Excellence Award, John Deere, 2013
Energy Star® Partner of the Year, 2006-2013
Enlighten Award Finalist, Altaire, 2013
Excellence in Sustainability Award, Worldsteel, 2013
Jake Award for Safety, American Short Line and Regional Railroad Association, 2011
Medal Award, AISI, 2012
PACE Award, Manufacturing Process, Automotive News, 2014
Platts Global Metals Award, Innovative Technology of the Year, 2013
Ranked #1 Supplier in 7 of 8 Categories, Ford, 2013
Raw Material Supplier of the Year Award, Mitsubishi, 2008-2013
Regional Supplier Quality Achievement, Bulk/Raw Material, Nissan, 2013
Steel Excellence Awards, Process Innovation Award, American Metal Market, 2011
Steel Excellence Awards, Product of the Year, American Metal Market, 2013
Supplier of the Year and Overdrive Award, General Motors, 2013
Supplier Sustainability Award, Sonoco, 2013

AM/NS Calvert

ISO 9001 Certificate
ISO 14001 Certificate
ISO 17025 A2LA Accredited Certificate and Scope

Burns Harbor

American Bureau of Shipping Certificate
American Petroleum Institute Certificate
Bureau Veritas Agreement
ISO 9001 Certificate

ISO 14001 Certificate
ISO 17025 A2LA Accredited Certificate and Scope
ISO TS 16949 Certificate
Lloyd's Register Certificate
OHSAS 18001 Certificate
PED Certificate
Silver Reliability Achievement Award, AIST, 2011

Cleveland

ArcelorMittal Performance Excellence Award, Restart of No. 2 Steel Producing, 2013
ISO 14001 Certificate
ISO TS 16949 Certificate
OHSAS 18001 Certificate
WCM Bronze Award, World Class Manufacturing, 2013
World Class Asset Index, Inside Business Magazine, 2013

Coatesville and Conshohocken

American Bureau of Shipping Certificate
ISO 9001 Certificate
ISO 14001 Certificate
OHSAS 18001 Certificate
PED Certificate

Columbus

ISO 9001 Certificate
ISO 14001 Certificate
ISO TS 16949 Certificate
OHSAS 18001 Certificate

Indiana Harbor

A2LA Accredited Certificate and Scope for Chemical Testing
A2LA Accredited Certificate and Scope for Environmental Testing
A2LA Accredited Certificate and Scope for Mechanical Testing

Certificate of Guarantee – Culvert
Environmental Excellence Award, Nalco, 2012
ISO 9001 Certificate
ISO 14001 Certificate
ISO TS 16949 Certificate
OHSAS 18001 Certificate
PED Certificate
Steel Excellence Award, Best Operational Improvement, American Metal Market, 2012
WCM Bronze Award, World Class Manufacturing, 2013
Zero Injury Safety Award, National Maintenance Policy Committee of Washington DC, 2011

I/N Tek and I/N Kote

A2LA Accreditation and Scope
ISO 9001 Certificate
ISO 14001 Certificate
ISO TS 16949 Certificate
OHSAS 18001 Certificate
PED Certificate

Piedmont

ISO 9001 Certificate
ISO 14001 Certificate
OHSAS 18001 Certificate

Riverdale

A2LA Accreditation and Scope for Chemical Testing
ISO 9001 Certificate
ISO 14001 Certificate
OHSAS 18001 Certificate

Weirton

ISO 9001 Certificate
OHSAS 18001 Certificate



ArcelorMittal USA

1 South Dearborn Street
Chicago, IL 60603-9888

www.pc.arcelormittal.com

www.usa.arcelormittal.com
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